

Technical Bulletin

Model
6 Cyl.

Group
8

Subject: **Sealing Pipe Connections
on Expansion Valve**

Part Identifier
8770

Number
9401

ATTENTION: Service Manager / Service Technician

Models Affected: *911 Carrera 2/4 1989-on
911 Turbo 1991-on
911 Carrera 1995*

Concern: Under certain circumstances, refrigerant loss from the area of the expansion valve pipe connections can be misdiagnosed as a defective expansion valve.

General Information: As of production date 10/93, a longer bolt has been used in the installation of the A/C lines to the expansion valve. The new bolt is installed as a precaution to prevent the expansion valve from distorting which could cause a leak at the pipe connections on the expansion valve.

Repair Information: Use the new bolt, M6 x 30mm (see Figure A), when repairs to the expansion valve are necessary. The torque specification for the bolt is 10Nm. **Do not exceed this torque.**

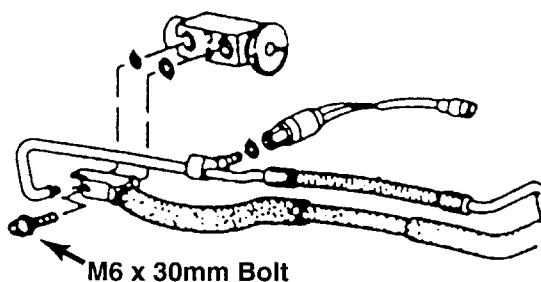


Figure A

Parts Information:	Part Number	Description
	900 074 015 02	M6 x 30 Bolt (New bolt)
	900 075 342 02	M6 x 28 Bolt (Former bolt)

